

```
//FMOLP Model for a Lead/Acid Battery Closed-Loop Supply Chain Network Design;
```

```
//Sets;
```

```
int nbdealers=...;  
range dealers=1..nbdealers;  
int nbdepots=...;  
range depots=1..nbdepots;  
int nbcompo=...;  
range compo=1..nbcompo;  
int nbmanuf=...;  
range manuf=1..nbmanuf;  
int nbrecyc=...;  
range recyc=1..nbrecyc;  
int nbbattery=...;  
range battery=1..nbbattery;  
int nbvendors=...;  
range vendors=1..nbvendors;
```

```
//Parameters;
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```
float f1[depots]=...;  
float f2[depots]=...;  
float f3[depots]=...;  
float tc2[compo]=...;  
float fr[recyc]=...;  
float w[battery]=...;  
float alf[battery]=...;  
float s[battery]=...;  
float dispr[battery]=...;  
float tc[battery]=...;  
float tc1[battery]=...;  
float prco[battery]=...;  
float cco[battery]=...;  
float disco[battery]=...;  
float de[battery][dealers]=...;  
float cap[battery][depots]=...;  
float hcap[battery][depots]=...;  
float ccap[battery][depots]=...;  
float hrcap[battery][depots]=...;  
float capp[battery][manuf]=...;  
float a[compo][battery]=...;  
float a1[compo][battery]=...;  
float puc[compo][vendors][manuf]=...;  
float recap[battery][recyc]=...;  
float reco[battery][recyc]=...;  
float scap[compo][vendors]=...;  
float pucl[battery][depots]=...;  
float sp[battery][depots]=...;
```

```

float d1[manuf][depots]=...;
float d2[depots][dealers]=...;
float d3[depots][recyc]=...;
float d4[recyc][manuf]=...;
float binp[depots][dealers]=...;
float dmax=...;
float dlmax=...;
float w1=...;
float w2=...;
float w3=...;
float w4=...;

//Decision Variables;
dvar boolean hyb[depots];
dvar boolean reg[depots];
dvar boolean col[depots];
dvar boolean yre[recyc];
dvar boolean y[depots][dealers];
dvar boolean yr[dealers][depots];
dvar int+ q[battery][manuf][depots][dealers];
dvar int+ qr[battery][dealers][depots][recyc];
dvar int+ x[battery][manuf];
dvar float+ x1[compo][recyc][manuf];
dvar float+ qc[compo][vendors][manuf];
dvar float+ re[battery][recyc];
dvar int+ qp1[battery][depots];
dvar boolean y2[battery][depots];
dvar boolean y3[battery][depots];
dvar int+ qp[battery][depots][recyc];
dvar float+ coverage;
dvar float+ flexibility;
dvar float+ cost;
dvar float+ m1;
dvar float+ m2;
dvar float+ m3;

//Objective Function;
maximize
m1+m2+m3;

//Constraints;
subject to
{
m1<=(16535000-cost)/4516656;
m2<=(coverage-65181)/35976;
m3<=(flexibility-81453)/222906;
sum(b in battery, k in dealers, j in depots) de[b][k]*s[b]*yr[k][j]==coverage;

```

```

sum(j in depots) hyb[j]*f1[j]+sum(j in depots) reg[j]*f2[j]+sum(j in depots) col[j]*f3[j]+sum(l in recyc)
yre[l]*fr[l]+sum(b in battery, j in depots, i in manuf, k in dealers) q[b][i][j][k]*tc[b]*(d1[i][j]+d2[j][k])+sum(b in
battery, k in dealers, j in depots, l in recyc) qr[b][k][j][l]*tc1[b]*(d2[j][k]+d3[j][l])+ sum(b in battery, j in
depots, l in recyc) qp[b][j][l]*tc1[b]*d3[j][l]+sum(c in compo, l in recyc, i in manuf)
x1[c][l][i]*tc2[c]*d4[l][i]+sum(c in compo, v in vendors, i in manuf) qc[c][v][i]*puc[c][v][i]+sum(b in battery, j in
depots, l in recyc) qp[b][j][l]*pucl[b][j]-sum(b in battery, j in depots) qp1[b][j]*sp[b][j]+sum(b in battery, l in
recyc) re[b][l]*reco[b][l]+sum(b in battery, i in manuf) x[b][i]*prco[b]+sum(b in battery, j in depots, k in dealers)
yr[k][j]*de[b][k]*s[b]*cco[b]+sum(b in battery, j in depots, k in dealers, l in recyc)
(qr[b][k][j][l]+qp[b][j][l]qp1[b][j])*dispr[b]*disco[b]==cost;
w1*(sum(i in manuf) (sum(b in battery) capp[b][i]-sum(b in battery) x[b][i]))+w3*(sum(j in depots) (sum(b in battery)
cap[b][j]*reg[j]+sum(b in battery) hcap[b][j]*hyb[j]-sum(b in battery, k in dealers) y[j][k]*de[b][k]))+w2*(sum(l in
recyc) (sum(b in battery) recap[b][l]*yre[l]/w[b]-sum(b in battery) re[b][l]/w[b]))+w4*(sum(j in depots) (sum(b in
battery) ccap[b][j]*col[j]+sum(b in battery) hrcap[b][j]*hyb[j]-sum(b in battery, k in dealers) yr[k][j]*de[b][k]*s[b]-
sum(b in battery, l in recyc) qp[b][j][l]))==flexibility;
sum(j in depots) col[j]+sum(j in depots) hyb[j]<=5;
forall(k in dealers, j in depots) {yr[k][j]<=binp[j][k]*(hyb[j]+col[j]);}
forall(k in dealers) {sum(j in depots) yr[k][j]<=1;}
forall(k in dealers) {sum(j in depots) y[j][k]==1;}
forall(b in battery, j in depots) {sum(k in dealers) y[j][k]*de[b][k]<=cap[b][j]*reg[j]+hcap[b][j]*hyb[j];}
forall(b in battery, k in dealers, j in depots) {sum(i in manuf) q[b][i][j][k]==y[j][k]*de[b][k];}
forall(b in battery, j in depots) {sum(k in dealers) yr[k][j]*de[b][k]*s[b]+sum(l in recyc) qp[b][j][l]-
qp1[b][j]<=ccap[b][j]*col[j]+hrcap[b][j]*hyb[j];}
forall(b in battery, k in dealers, j in depots) {sum(l in recyc) qr[b][k][j][l]==yr[k][j]*round(de[b][k]*s[b]);}
forall(j in depots) {hyb[j]+reg[j]+col[j]<=1;}
forall(j in depots) {sum(k in dealers) y[j][k]<=(hyb[j]+reg[j])*9999;}
forall(b in battery, i in manuf) {sum(j in depots, k in dealers) q[b][i][j][k]<=x[b][i];}
forall(b in battery, i in manuf) {x[b][i]<=capp[b][i];}
forall(b in battery, l in recyc) {(sum(k in dealers, j in depots) qr[b][k][j][l]+sum(j in depots) qp[b][j][l]-sum(j in
depots) qp1[b][j])*(1-dispr[b])*w[b]==re[b][l];}
forall(c in compo, l in recyc) {sum(i in manuf) x1[c][l][i]==sum(b in battery) re[b][l]*alf[b]*a[c][b];}
forall(b in battery, j in depots) {sum(l in recyc) qp[b][j][l]<=999999999*y2[b][j];}
forall(b in battery, j in depots) {qp1[b][j]<=999999999*y3[b][j];}
forall(b in battery, j in depots) {y2[b][j]+y3[b][j]<=1;}
forall(j in depots, k in dealers) {d2[j][k]*y[j][k]<=dmax;}
forall(j in depots, k in dealers) {d2[j][k]*yr[k][j]<=dlmax;}
forall(i in manuf, c in compo) {sum(v in vendors) qc[c][v][i]+sum(l in recyc) x1[c][l][i]==sum(b in battery)
x[b][i]*al[c][b];}
forall(b in battery, l in recyc) {re[b][l]<=recap[b][l]*yre[l];}
forall(b in battery, k in dealers, j in depots, l in recyc) {qr[b][k][j][l]+qp[b][j][l]<=999999999*yre[l];}
forall(v in vendors, c in compo) {sum(i in manuf) qc[c][v][i]<=scap[c][v];}
m1>=0.847;
m2>=0.746;
m3>=0.416;
m1<=1;
m2<=1;
m3<=1;
}

```

```

//Data for Computational Case Study;
nbdealers=30;
nbdepots=13;
nbmanuf=2;
nbcompo=3;
nbrecyc=4;
nbbattery=3;
nbvenders=3;
w=[15 21 35];
alf=[0.8 0.7 0.75];
f1=[432000 486000 405000 513000 360000 495000 387000 459000 360000 432000 504000 360000 522000];
f2=[150000 180000 170000 160000 190000 200000 230000 190000 215000 220000 230000 190000 210000];
f3=[100000 120000 90000 130000 140000 125000 150000 110000 138000 100000 120000 115000 140000];
fr=[600000 500000 600000 400000];
s=[0.85 0.75 0.9];
tc1=[0.002 0.0035 0.004];
tc=[0.001 0.002 0.003];
tc2=[0.0008 0.001 0.0015];
dmax=500;
dlmax=400;
prco=[25 40 65];
cco=[2 3 5];
disco=[1 2 3];
w1=0.25;
w2=0.25;
w3=0.25;
w4=0.25;
a=[[0.5 0.55 0.52],[0.2 0.25 0.3],[0.1 0.15 0.13]];
dispr=[0.1 0.05 0.08];
a1=[[7 11 17],[3 5 7],[2 2.5 3]];
puc=[[2 2.5],[1 1.2],[0.7 0.8]],[[2 3],[2 1],[0.5 2]],[[3 2],[3 4],[2 4]];
recap=[[1050000 1500000 1050000 750000],[2520000 1680000 2520000 1260000],[2625000 4550000 2625000 1575000]];
scap=[[50000 60000 70000],[50000 65000 70000],[85000 70000 90000]];
de=[[744 1130 1577 1334 2271 2007 846 1787 1990 1163 895 1190 829 642 960 1350 2399 1538 1176 2041 740 1705 1993 1174
670 680 1901 1731 2476 2177],[2055 898 2211 2342 772 892 1065 1824 841 1103 1456 894 844 1332 826 2078 1797 805 2120
1030 2494 2466 1112 1241 1424 1617 1614 2428 794 582],[1594 592 615 975 1688 719 669 1013 841 2008 1662 1915 1946 821
1874 551 813 2039 2190 800 834 906 2286 2291 2443 532 2332 1956 578 2337]];
cap=[[15000 15000 15000 15000 15000 15000 15000 15000 15000 15000 15000 15000 15000],[12000 12000 12000 12000 12000
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capp=[[35000 40000],[28000 38500],[46000 56000]];

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[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[[1687 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[[496 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
```





```
[0 0 0 0]
[0 0 0 0]
[0 0 0 2057]
[0 0 0 0]]
[[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[1883 0 0 179]
[0 0 0 0]]
[[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[2199 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]]
[[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[479 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]]
[[0 0 0 0]
[0 0 0 0]
[0 0 0 0]
[0 0 0 0]]
```





```

qp = [[ [1701 2 0 2]
        [0 0 0 0]
        [14249 0 0 0]
        [0 0 0 0]
        [0 0 0 0]
        [0 0 0 0]
        [0 0 0 0]
        [0 0 0 15641]
        [0 0 0 0]
        [0 0 0 0]
        [0 0 0 0]
        [0 1 0 1]
        [0 0 0 0]]
      [[0 0 0 0]
        [0 0 0 0]
        [11669 0 0 0]
        [0 0 0 0]
        [0 0 0 0]
        [5044 3 0 0]
        [0 0 0 0]
        [0 0 0 11717]
        [0 0 0 0]
        [0 0 0 0]
        [0 0 0 0]
        [3 0 0 0]
        [0 0 0 0]]
      [[888 0 0 0]
        [0 0 0 0]
        [2948 0 0 0]
        [0 0 0 0]
        [0 0 0 0]
        [2965 0 0 0]
        [0 0 0 0]
        [0 0 0 1]
        [0 0 0 0]
        [0 0 0 0]
        [0 0 0 0]
        [0 0 0 0]
        [0 0 0 69]
        [0 0 0 0]]];
x1 = [[ [8.7247e+5 0]
        [0 15931]
        [-1.0137e-16 0]
        [0 4.1688e+5]]
      [[4.4242e+5 0]
        [0.03 7240.3]
        [-3.0219e-17 0]]];

```

